

VISION350™

Advanced PLC integrated with a 3.5" color touchscreen. Includes an onboard I/O configuration; expand up to 512 I/Os

Features:

HMI

- 1024 user-designed screens
- 250 images per application
- HMI graphs - color-code Trends
- Built-in alarm screens
- Text String Library - easy localization
- Memory and communication monitoring via HMI - No PC needed

PLC

- I/O options include high-speed, temperature & weight measurement
- Auto-tune PID, up to 24 independent loops
- Recipe programs and datalogging via Data Tables
- Micro SD card - log, backup, clone & more
- Date & Time-based control

Communication

- TCP/IP via Ethernet
- Web server: Use built-in HTML pages, or design complex pages to view and edit PLC data via the Internet
- Send e-mail function
- SMS messaging
- GPRS/GSM
- Remote Access utilities
- MODBUS protocol support
- CANbus: CANopen, UniCAN, SAE J1939 and more
- DF1 Slave
- SNMP Agent V1
- FB Protocol Utility: enables serial or TCP/IP communications with 3rd-party device; barcode readers, frequency converters, etc
- Ports: supplied with 1 RS232/RS485; 2 ports may be added: 1 Serial/Ethernet/Profibus and 1 CANbus



V350-J
Flat Panel



V350
Classic Panel

“ There were significant cost savings using the Unitronics PLC. ”

CE/UL

Justin Butler,
Senior Electrical Engineer at Energy Plant Solutions

		V350									
		<div style="float: right; border: 1px solid black; padding: 2px;"> V350-S-TA24 V350-JS-TA24 </div>									
Article Number	Classic Panel	V350-35-B1	V350-35-TR20	V350-35-R34	V350-35-TR34	V350-35-TR6	V350-35-RA22	V350-35-TRA22	V350-35-T2	V350-35-T38	V350-35-TA24
	Flat Panel	V350-J-B1	V350-J-TR20	V350-J-R34	V350-J-TR34	V350-J-TR6	V350-J-RA22	V350-J-TRA22	V350-J-T2	V350-J-T38	V350-J-TA24
		No onboard I/Os	10 Digital 2 D/A Inputs ¹ 6 Relay Outputs 2 High-speed Transistor Outputs	20 Digital 2 D/A Inputs ¹ 12 Relay Outputs	20 Digital 2 D/A Inputs ¹ 8 Relay 4 High speed Transistor Outputs	6 Digital, 2 D/A 4 Analog Inputs ¹ 6 Relay Outputs 2 High-speed Transistor Outputs	8 Digital, 2 D/A 2 PT100/TC/ Digital ¹ Inputs 8 Relay 2 Analog Outputs	8 Digital, 2 D/A 2 PT100/TC/ Digital ¹ Inputs 4 Relay, 2 Analog 4 High-speed Transistor Outputs	10 Digital 2 D/A Inputs ¹ 12 Transistor Outputs	20 Digital 2 D/A Inputs ¹ 16 Transistor Outputs	8 Digital 2 D/A, 2 PT100/ TC/Digital ¹ Inputs 10 Transistor 2 Analog Outputs
Inputs		None									
Digital pnp/npn		12									
HSC/Shaft-Encoder/ Max. Freq. Measurer ^{2&3}		3 200kHz ⁴ 32-bit									
Analog		2 10-bit, 0-10V 0-20mA 4-20mA									
Temperature Measurement		None									
Outputs		None									
Digital		6 relay									
High-Speed Outputs/PWM		2 npn (2 PTO) 200kHz max									
Analog		None									
I/O Expansion		Local or Remote I/Os may be added via expansion port or via CANbus									
Program		Application Logic: 1MB • Images: 6MB • Fonts: 512K									
Application Memory		15µ sec per 1K of typical application									
Scan Time		8192 coils, 4096 registers, 512 long integers (32-bit), 256 double words (32-bit unsigned), 64 floats, 384 timers (32-bit), 32 counters Additional non-retainable operands: 1024 X-bits, 512 X-integers, 256 X-long integers, 64 X-double words									
Memory Operands		120K dynamic RAM data (recipe parameters, datalogs, etc.), up to 256K fixed data									
Data Tables		Store datalogs, Alarm History, Data Tables, Trend data, export to Excel • Back up Ladder, HMI & OS, clone PLCs									
SD Card (Micro)		Trends: graph any value and display on HMI • String Library: instantly switch HMI language									
Enhanced Features											
Operator Panel		TFT LCD • 65,536 colors, 16-bit resolution • Brightness- Adjustable via touchscreen or software									
Type & Colors		Resolution: 320 x 240 pixels (QVGA) • Size: 3.5"									
Display		Resistive, Analog									
Touchscreen		5 programmable keys. Labeling options- function keys, arrows, or customized									
Keys											
General		24VDC, except for V350-35-B1, which is 12/24VDC									
Power Supply		7 years typical at 25°C, battery back-up for all memory sections and RTC									
Battery		Real-time clock functions (date and time)									
Clock		IP66/IP65/NEMA4X (when panel mounted)									
Environment		CE, UL									
Standard		Many of our products are also UL Class 1 Div 2 and GOST certified - please contact Unitronics									

Vision™ OPLC™

V130/V130J-TR20
 V350/V350J-TR20
 V430J-RH2 Art. No. 142954
Technical Specifications

Order Information

Item

V130-33-TR20	PLC with Classic panel, Monochrome display 2.4"
V130-J-TR20	PLC with Flat panel, Monochrome display 2.4"
V350-35-TR20	PLC with Classic panel, Color touch display 3.5"
V350-J-TR20	PLC with Flat panel, Color touch display 3.5"
V430-J-RH2	PLC with Flat panel, Color touch display 4.3"

You can find additional information, such as wiring diagrams, in the product's installation guide located in the Technical Library at www.unitronics.com.

Power Supply

Item	V130-TR20 V130J-TR20	V350-TR20 V350J-TR20	V430J-RH2
Input voltage	24VDC		
Permissible range	20.4VDC to 28.8VDC with less than 10% ripple		
Max. current consumption	See Note 1		
npn inputs	215mA@24VDC	240mA@24VDC	280mA@24VDC
pnp inputs	190mA@24VDC	215mA@24VDC	190mA@24VDC

Notes:

- To calculate the actual power consumption, subtract the current for each unused element from the maximum current consumption value according to the values below:

	Backlight	Ethernet card	Relay Outputs (per output)
V130/J	10mA	35mA	8mA
V350/J/V430J	20mA	35mA	8mA

Digital Inputs

Number of inputs	12. See Note 2	
Input type	See Note 2	
Galvanic isolation	None	
Nominal input voltage	24VDC	
Input voltage	Normal digital input	High Speed Input. See Note 3
pnp (source)	0-5VDC for Logic '0' 17-28.8VDC for Logic '1'	0-3VDC for Logic '0' 20.4-28.8VDC for Logic '1'
nnp (sink)	17-28.8VDC for Logic '0' 0-5VDC for Logic '1'	20.4-28.8VDC for Logic '0' 0-3VDC for Logic '1'
Input current	I0-I5: 5.4mA@24VDC I6-I11: 3.7mA@24VDC (8mA@24VDC for V430J-RH2)	
Input impedance	I0-I5: 4.5KΩ I6-I11: 6.5KΩ (3KΩ for V430J-RH2)	
Response time	10ms typical, when used as normal digital input	
Input cable length		
Normal digital input	Up to 100 meters	
High Speed Input	Up to 50 meters, shielded, see Frequency table below	

High speed inputs

Specifications below apply when wired as HSC/shaft-encoder.
See Note 2

Frequency, HSC		
Driver type	pnp/npn	Push-pull
Cable length (max.)		
10m	95kHz maximum	200kHz maximum
25m	50kHz maximum	200kHz maximum
50m	25kHz maximum	200kHz maximum

Frequency, Shaft-encoder		
Driver type	pnp/npn	Push-pull
Cable length (max.)		
10m	35kHz maximum	100kHz maximum
25m	18kHz maximum	100kHz maximum
50m	10kHz maximum	100kHz maximum

Duty cycle 40-60%
Resolution 32-bit

Notes:

2. This model comprises a total of 12 inputs. Input functionality can be adapted as follows:
All 12 inputs may be used as digital inputs. They may be wired, in a group, and set to either npn or pnp via a single jumper.

In addition, according to jumper settings and appropriate wiring:

- Inputs 10 and 11 can function as either digital or analog inputs.
- Inputs 0, 2, and 4 can function as high-speed counters, as part of a shaft-encoder, or as normal digital inputs.
- Inputs 1, 3, and 5 can function as either counter reset, as part of a shaft-encoder, or as normal digital inputs.
- If inputs 0, 2, 4 are set as high-speed counters (without reset), inputs 1, 3, 5 can function as normal digital inputs.

3. pnp/npn maximum frequency is at 24VDC.

Analog Inputs (current/voltage)

Number of inputs	2, according to wiring as described above in Note 2	
Input type	Multi-range inputs: 0-10V, 0-20mA, 4-20mA	
Input range	0-20mA, 4-20mA	0-10VDC
Input impedance	243Ω	>150KΩ
Maximum input rating	25mA, 6V	15V
Galvanic isolation	None	
Conversion method	Successive approximation	
Resolution (except 4-20mA)	10-bit (1024 units)	
Resolution (at 4-20mA)	204 to 1023 (820 units)	
Conversion time	One configured input is updated per scan. See Note 4	
Precision	0.9%	
Status indication	Yes – if an analog input deviates above the permissible range, its value will be 1024.	

Notes:

4. For example, if 2 inputs are configured as analog, it takes 2 scans to update all analog values.

Relay Outputs

Number of outputs	6 relay
Output type	SPST-NO (Form A)
Isolation	By relay
Type of relay	Fujitsu, JY-24H-K or compatible
Output current	5A maximum (resistive load)
Rated voltage	250VAC / 30VDC
Minimum load	10mA, 5VDC
Life expectancy	50k operations at maximum load
Response time	10ms (typical)
Contact protection	External precautions required (see <i>Increasing Contact Life Span</i> in the product's Installation Guide)

Transistor Outputs (TR20 Only)

Number of outputs	2 npn (sink). See Note 5
Output type	N-MOSFET, (open drain)
Galvanic Isolation	None
Maximum output current (resistive load)	100mA per output
Rated voltage	24VDC
Maximum delay OFF to ON	1µs
Maximum delay ON to OFF	10µs
HSO freq. range with resistive load	5Hz-200kHz (at maximum load resistance of 1kΩ)
Maximum ON voltage drop	1VDC
Short-circuit protection	None
Voltage range	3.5V to 28.8VDC

Notes:

5. Outputs 6 and 7 share a common 0V signal.

The 0V signal of the output must be connected to the controller's 0V.

Graphic Display Screen

Item	V130-TR20 V130J-TR20	V350-TR20 V350J-TR20	V430J-RH2
LCD Type	STN, LCD display	TFT, LCD display	TFT, LCD display
Illumination backlight	White LED	White LED	White LED
Display resolution	128x64 pixels	320x240 pixels	480x272 pixels
Viewing area	2.4"	3.5"	4.3"
Colors	Monochrome	65,536 (16-bit)	65,536 (16-bit)
Screen Contrast	Via software (Store value to SI 7, values range: 0 to 100%)	Fixed	Fixed
Touchscreen	None	Resistive, analog	Resistive, analog
'Touch' indication	None	Via buzzer	Via buzzer
Screen brightness control	Via software (Store value to SI 9, 0 = Off, 1 = On)	Via software (Store value to SI 9, values range: 0 to 100%)	
Virtual Keypad	None	Displays virtual keyboard when the application requires data entry.	

Keypad

Item	V130-TR20 V130J-TR20	V350-TR20 V350J-TR20	V430J-RH2
Number of keys	20 keys, including 10 user-labeled keys	5 programmable function keys	
Key type	Metal dome, sealed membrane switch		
Slides	Slides may be installed in the operating panel faceplate to custom-label the keys. Refer to <i>V130 Keypad Slides.pdf</i> . A complete set of blank slides is available by separate order	Slides may be installed in the operating panel faceplate to custom-label the keys. Refer to <i>V350 Keypad Slides.pdf</i> . Two sets of slides are supplied with the controller: one set of arrow keys, and one blank set.	None

Program

Item	V130-TR20 V130J-TR20	V350-TR20 V350J-TR20	V430J-RH2
Memory size			
Application Logic	512KB	512KB	512KB
Images	256KB	6MB	12MB
Fonts	128KB	1MB	1MB

Operand type	Quantity		Symbol	Value
Item	V130-TR20 V130J-TR20	V350-TR20 V350J-TR20 V430J-RH2		
Memory Bits	4096	8192	MB	Bit (coil)
Memory Integers	2048	4096	MI	16-bit signed/unsigned
Long Integers	256	512	ML	32-bit signed/unsigned
Double Word	64	256	DW	32-bit unsigned
Memory Floats	24	64	MF	32-bit signed/unsigned
Fast Bits	1024	1024	XB	Fast Bits (coil) – not retained
Fast Integers	512	512	XI	16 bit signed/unsigned (fast, not retained)
Fast Long Integers	256	256	XL	32 bit signed/unsigned (fast, not retained)
Fast Double Word	64	64	XDW	32 bit unsigned (fast, not retained)
Timers	192	384	T	Res. 10 ms; max 99h, 59 min, 59.99s
Counters	24	32	C	32-bit
Data Tables	120K dynamic data (recipe parameters, datalogs, etc.) 192K fixed data (read-only data, ingredient names, etc) Expandable via SD card. See Removable Memory below			
HMI displays	Up to 1024			
Program scan time	20µs per 1kb of typical application	15µs per 1kb of typical application		

Dimensions

Item		V130-TR20 V130J-TR20	V350-TR20 V350J-TR20	V430J-RH2
Size	Vxxx	109 x 114.1 x 68mm (4.29 x 4.49 x 2.67"). See Note 10	109 x 114.1 x 68mm (4.29 x 4.49 x 2.67"). See Note 10	
	Vxxx-J	109 x 114.1 x 66mm (4.92 x 4.49 x 2.59"). See Note 10	109 x 114.1 x 66mm (4.92 x 4.49 x 2.59"). See Note 10	136 x 105.1 x 61.3mm (5.35 x 4.13 x 2.41"). See Note 10
Weight		297g (10.47 oz)	317g (11.18 oz)	350g (12.34 oz)

Notes:

10. For exact dimensions, refer to the product's Installation Guide.

Environment

Operational temperature	0 to 50°C (32 to 122°F)
Storage temperature	-20 to 60°C (-4 to 140°F)
Relative Humidity (RH)	10% to 95% (non-condensing)
Mounting method	Panel mounted (IP65/66/NEMA4X) DIN-rail mounted (IP20/NEMA1)
Operating Altitude	2000m (6562 ft)
Shock	IEC 60068-2-27, 15G, 11 ms duration
Vibration	IEC 60068-2-6, 5Hz to 8.4Hz, 3.5mm constant amplitude, 8.4Hz to 150Hz, 1G acceleration.

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